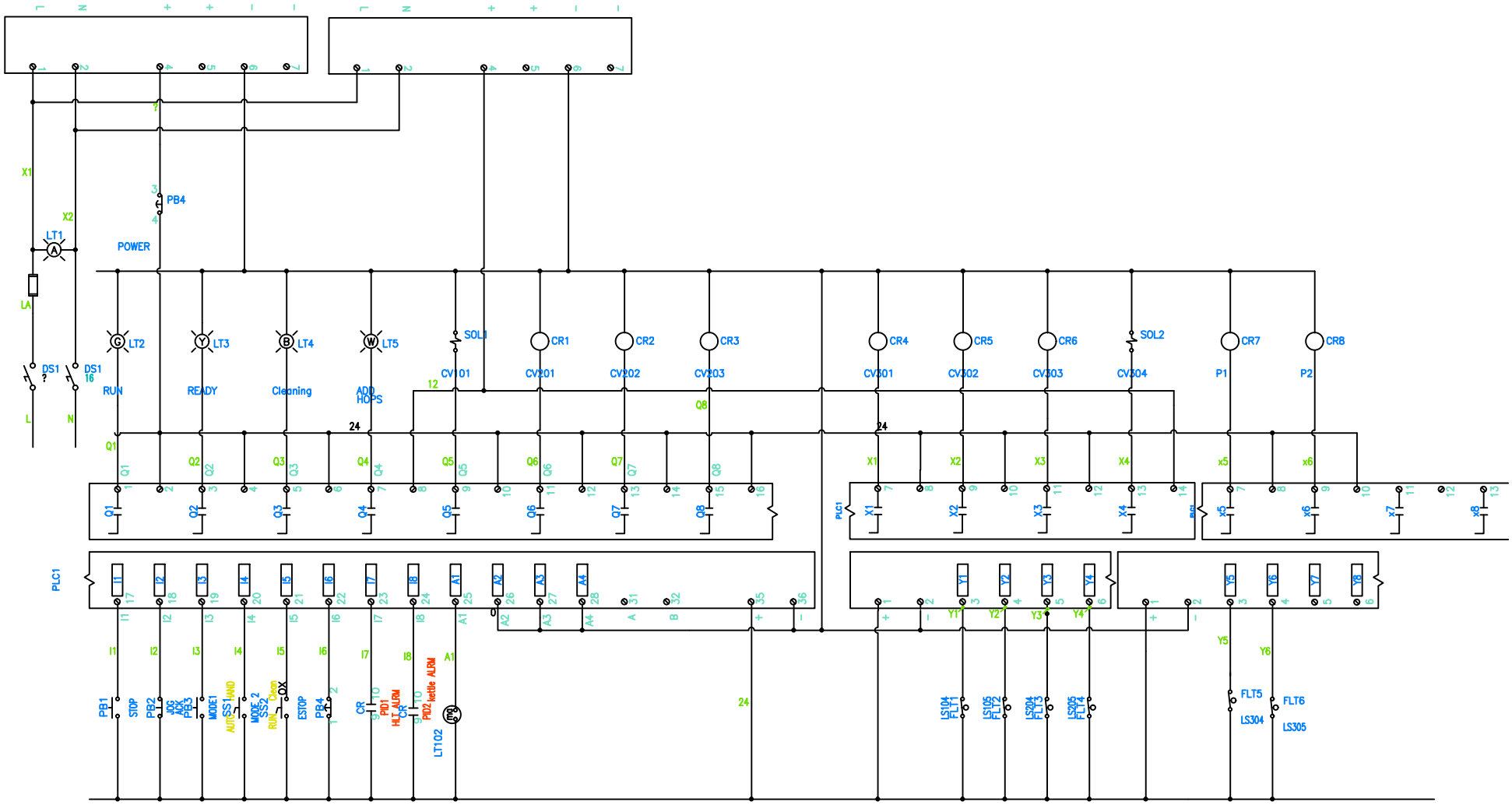

POWER
PB4
LT1
LA
DS1
LT2
LT3
LT4
LT5
RUN
READY
Cleaning
ADD HOPS
SOL1
CR1
CR2
CR3
CR4
CR5
CR6
SOL2
CR7
CR8
CV101
CV201
CV202
CV203
CV301
CV302
CV303
CV304
P1
P2
PLC1
PB1
STOP
PB2
JOG ACK
PB3
MODE1
SS1
AUTO
HAND
MODE 2
SS2
RUN
Clean
ESTOP
PB4
CR
PID1
HLT ALRM
CR
PID2
kettle ALRM
LT102
LS104
FLT1
LS105
FLT2
LS204
FLT3
LS205
FLT4
FLT5
LS304
FLT6
LS305